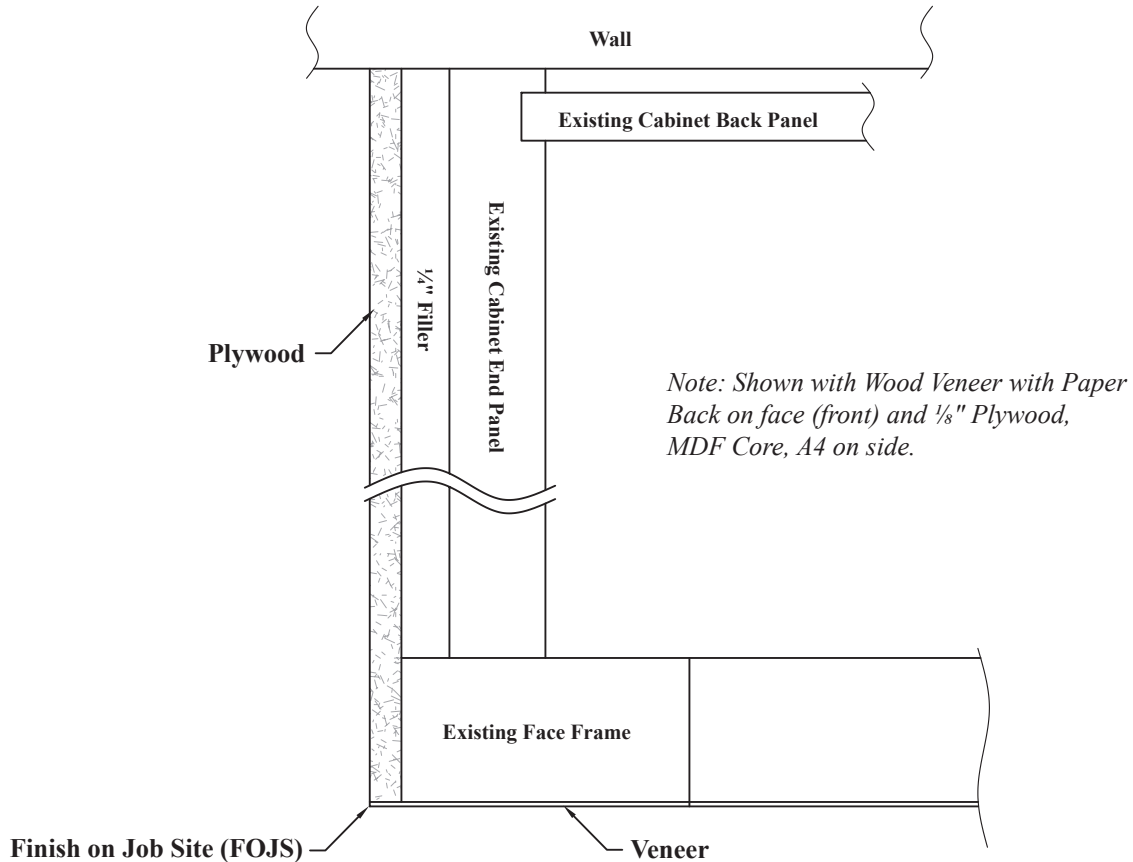


Refacing Method 101 (RM101) - Veneer Face (Front) / Plywood Side



RM101 - Veneer Face (Front) / Plywood Side - Advantages & Disadvantages

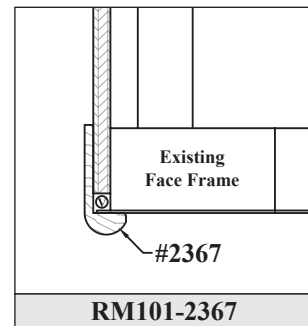
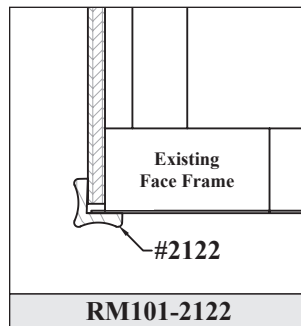
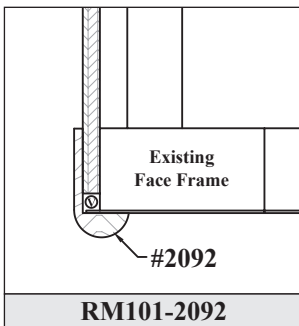
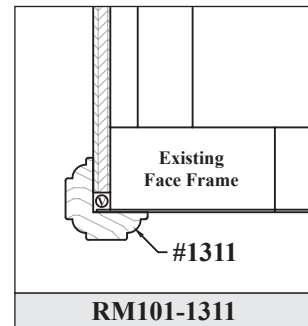
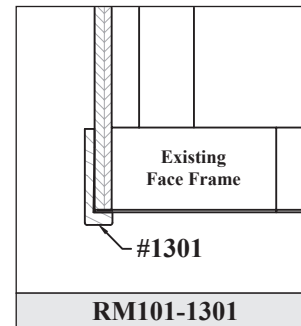
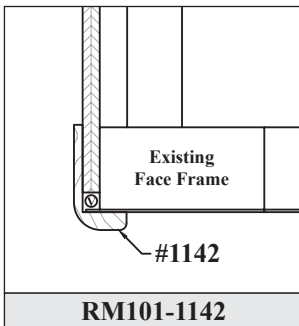
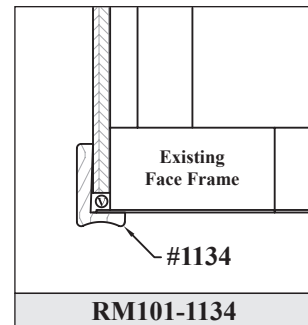
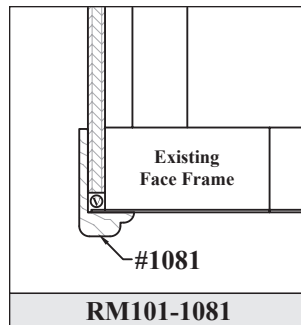
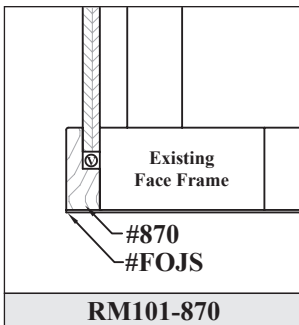
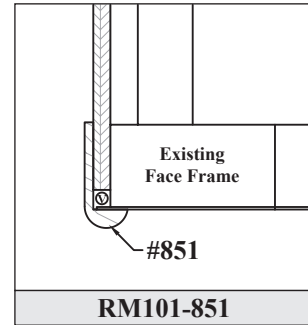
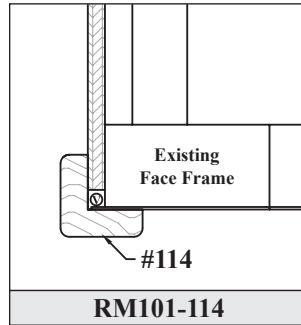
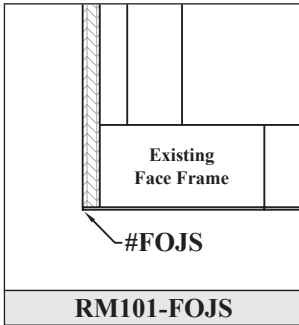
Advantages	Disadvantages
<ul style="list-style-type: none"> • Custom cabinet look on outside corners. • Thin line on exposed edges –less finish work required. • Less dust created in the home. • Stile/Rail strips can be cut right in the home. 	<ul style="list-style-type: none"> • Corners susceptible to damage when using FOJS (no corner molding). • Must order separate types of material for sides and front. • More face frame preparation needed than with thicker materials. • Not the ideal choice if face frames are in rough condition.

RM101 - Veneer Face (Front) / Plywood Side - Notes

1)	Materials	<p>Side: This method can be used with either 1/8" or 1/4" plywood with either a veneer core or MDF core.</p> <p>Face: This method can be used with either Paper Back, Wood Back or Phenolic Back Wood Veneer.</p>
2)	FOJS - Finish on Job Site	If choosing not to use an Outside Corner Molding, the raw edge would need to be finished on the job site during installation. This method is not recommended when using a SolidTone finish.
3)	Outside Corner Moldings	<p>There are numerous Outside Corner Molding options that can be added as an alternative to the FOJS Outside Corner Treatment shown.</p> <p>Please note that some moldings can only be used with certain thicknesses of refacing material.</p> <p>Please see our "Master" Product Specifications & Wholesale Pricing Catalog for additional molding options.</p>

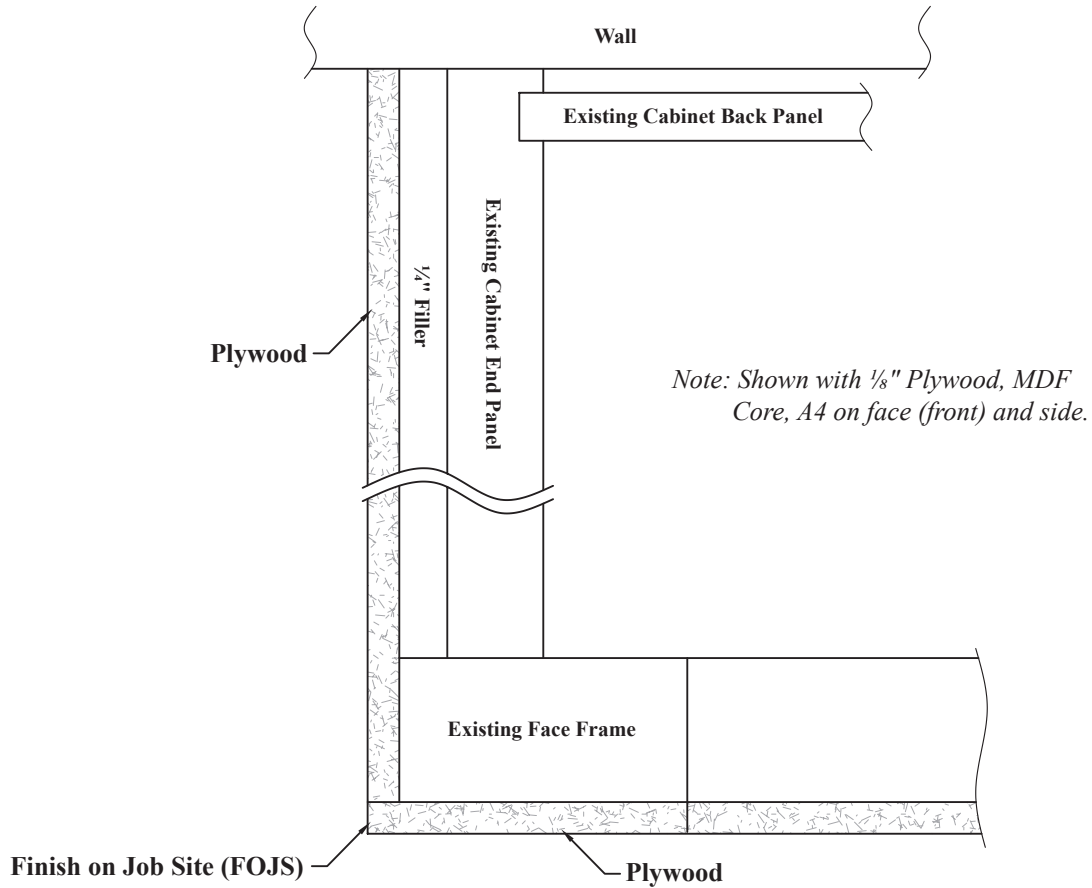
Corner Treatment Options for RM101

Drawings on this page are not to scale.



Ⓟ = Void behind molding may be a result of maximizing yield of side material.

Refacing Method 102 (RM102) - Plywood Face (Front) / Plywood Side



RM102 - Plywood Face (Front) / Plywood Side - Advantages & Disadvantages

Advantages

- Same material for entire job simplifies ordering.
- Same material for entire job enables most efficient use of materials.
- Face frame condition is less critical.
- Generally the lowest material cost.

Disadvantages

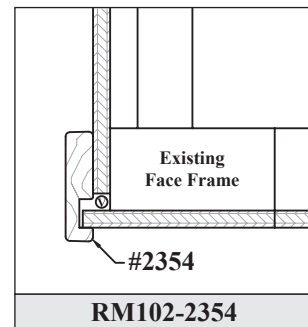
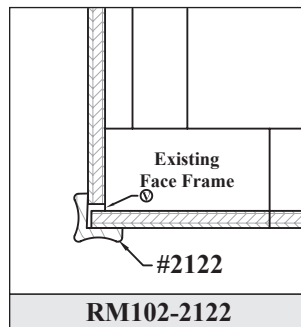
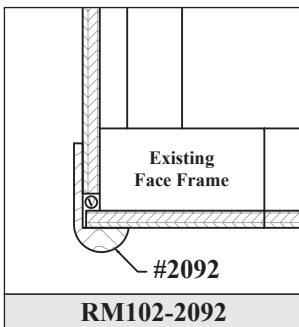
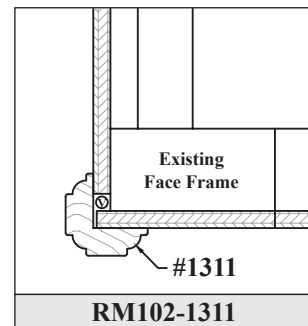
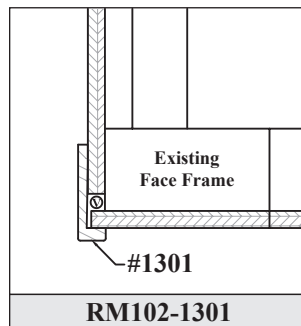
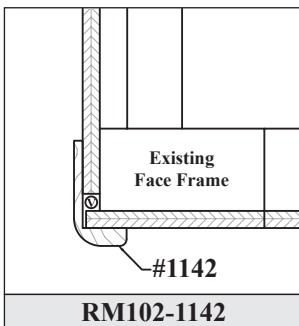
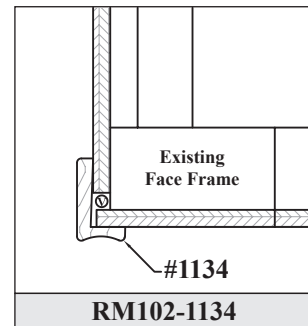
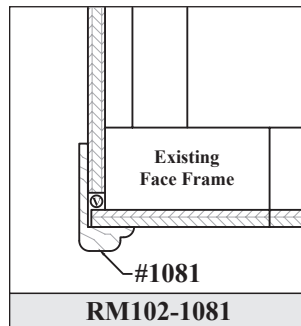
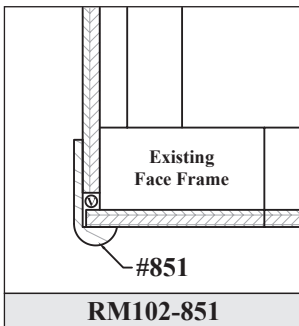
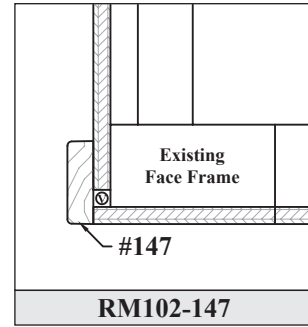
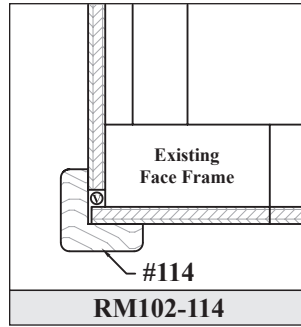
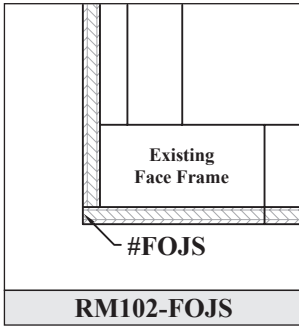
- Dust in the home if pieces are cut oversize.
- Thick visible core of plywood on exposed edges.
- Increased time required for finish work on exposed edges.
- Challenges of FOJS option make corner molding almost mandatory.
- Least perfect color/grain match between face frame and doors & drawer fronts.

RM102 - Plywood Face (Front) / Plywood Side - Notes

1)	Materials	This method can used with either 1/8" or 1/4" plywood with either a veneer core or MDF core.
2)	FOJS - Finish on Job Site	If choosing not to use an Outside Corner Molding, the raw edge would need to be finished on the job site during installation. Please note that the raw edge of veneer core and MDF core plywood will stain up darker than the face. This method is not recommended when using a SolidTone finish.
3)	Outside Corner Moldings	There are numerous Outside Corner Molding options that can be added as an alternative to the FOJS Outside Corner Treatment shown.
		Please note that some moldings can only be used with certain thicknesses of refacing material. Please see the Molding section of this catalog or our "Master" Product Specifications & Wholesale Pricing Catalog for additional molding options.

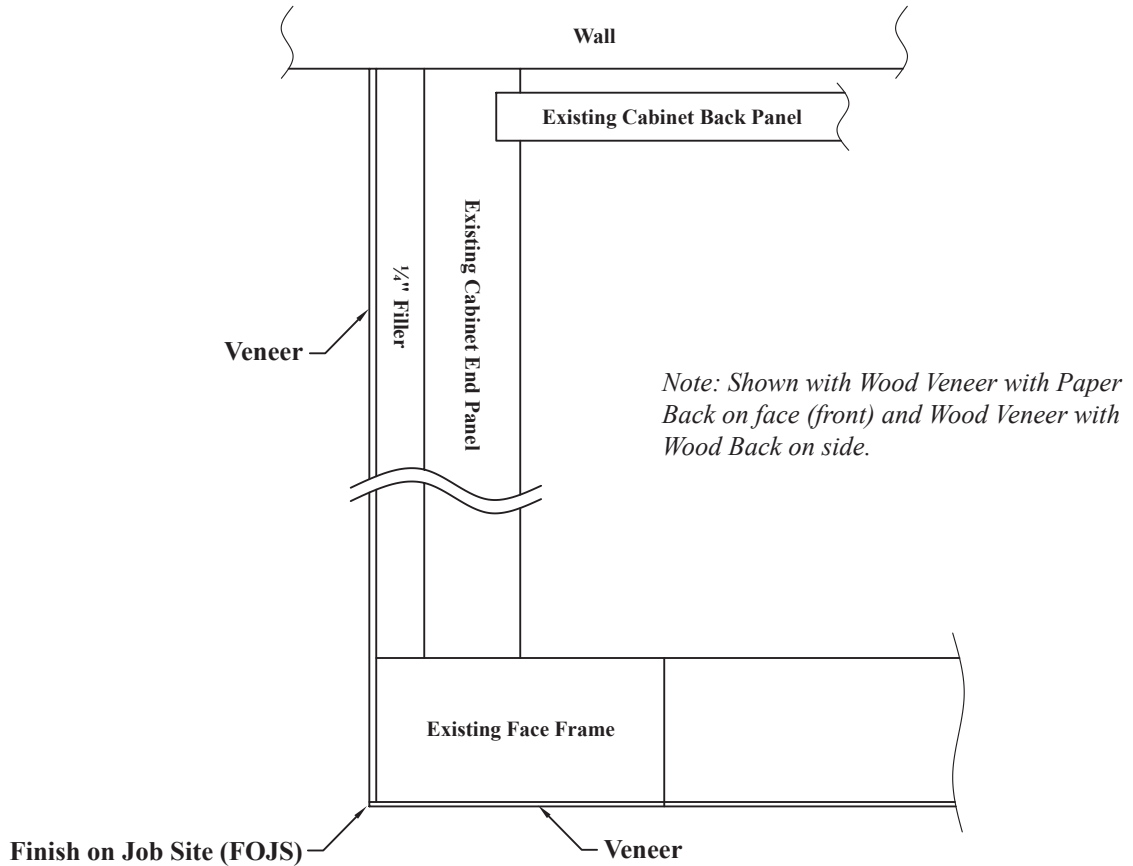
Corner Treatment Options for RM102

Drawings on this page are not to scale.



Ⓟ = Void behind molding may be a result of maximizing yield of side material.

Refacing Method 103 (RM103) - Veneer Face (Front) / Veneer Side



RM103 - Veneer Face (Front) / Veneer Side - Advantages & Disadvantages

Advantages

- Custom cabinet look on outside corners.
- Thin line on exposed edges –less finish work required.
- Less dust created in the home.
- Stile/Rail strips can be cut right in the home.
- Possible to use the same material on the entire job.

Disadvantages

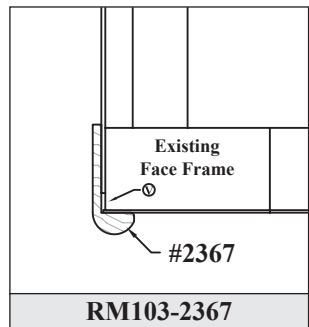
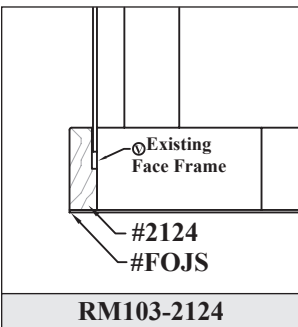
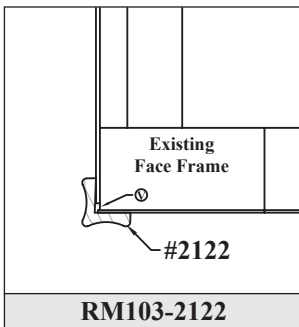
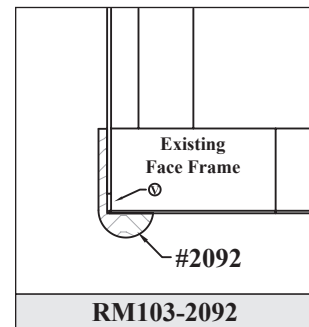
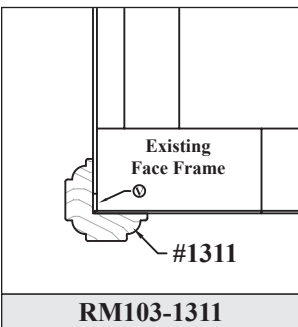
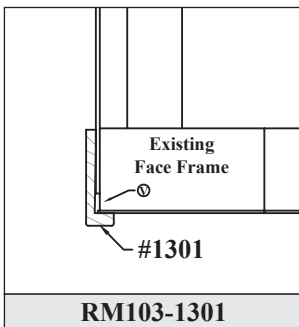
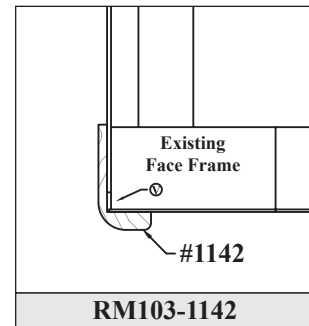
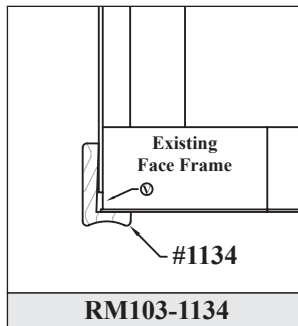
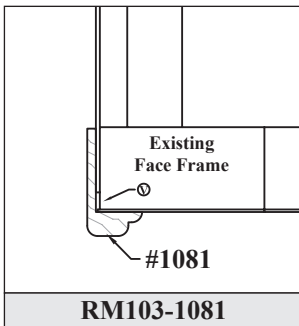
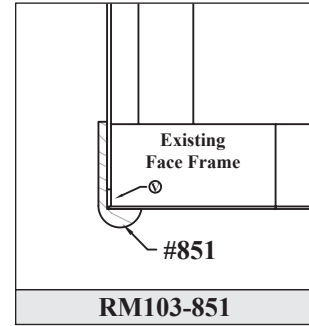
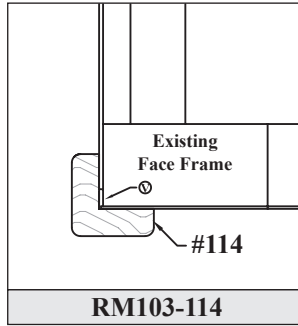
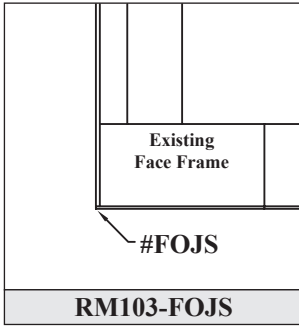
- Corners susceptible to damage when using FOJS (no corner molding).
- Sides of cabinets require more meticulous preparation than if using plywood.
- More face frame preparation needed than with thicker materials.
- Not the ideal choice if face frames are in rough condition.

RM103 - Veneer Face (Front) / Veneer Side - Notes

1)	Materials	This method can be used with either Paper Back, Wood Back or Phenolic Back Wood Veneer.
2)	FOJS - Finish on Job Site	If choosing not to use an Outside Corner Molding, the raw edge would need to be finished on the job site during installation. This method is not recommended when using a SolidTone finish.
3)	Outside Corner Moldings	There are numerous Outside Corner Molding options that can be added as an alternative to the FOJS Outside Corner Treatment shown.
		Please note that some moldings can only be used with certain thicknesses of refacing material. Please see the Molding section of this catalog or our "Master" Product Specifications & Wholesale Pricing Catalog for additional molding options.

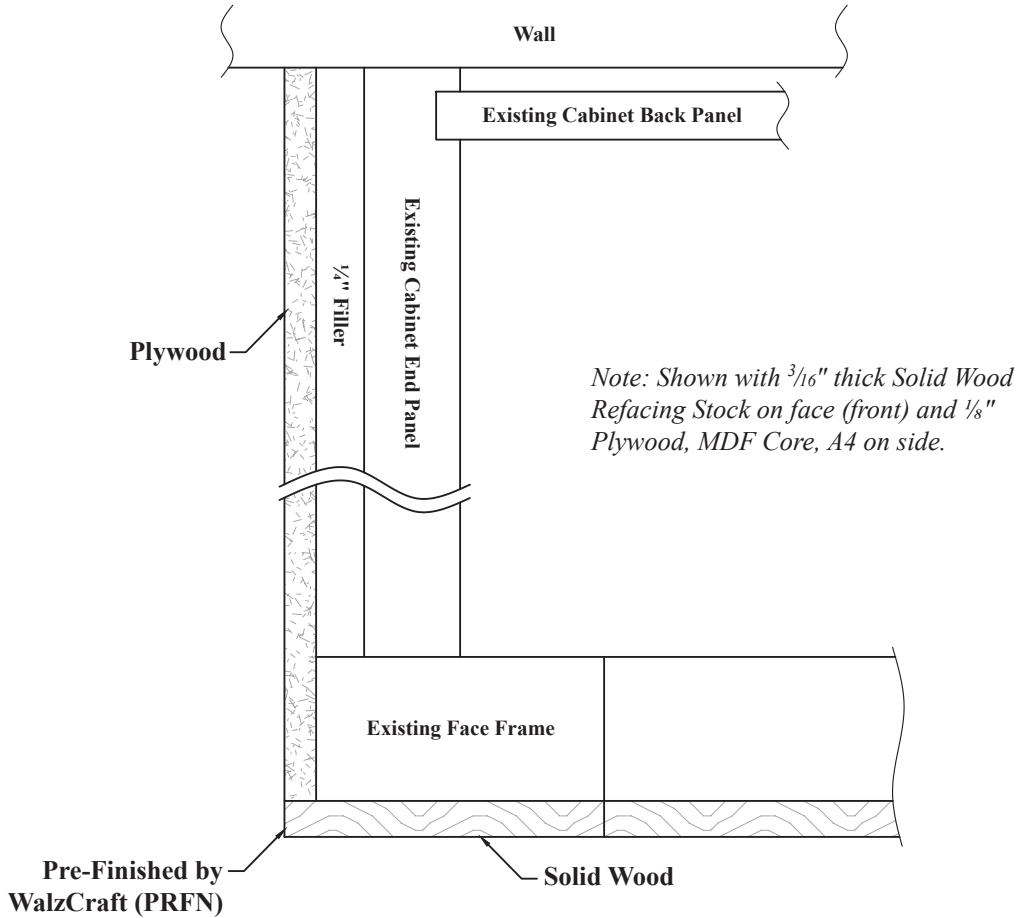
Corner Treatment Options for RM103

****Drawings on this page are not to scale.****



Ⓟ = Void behind molding may be a result of maximizing yield of side material.

Refacing Method 104 (RM104) - Solid Wood Face (Front) / Plywood Side



RM104 - Solid Wood Face (Front) / Plywood Side - Advantages & Disadvantages

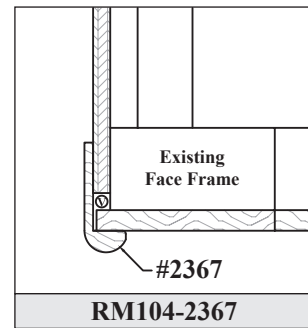
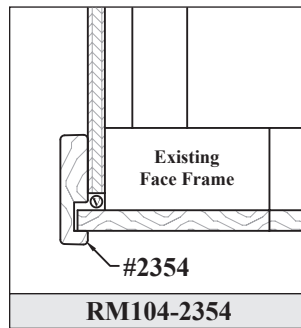
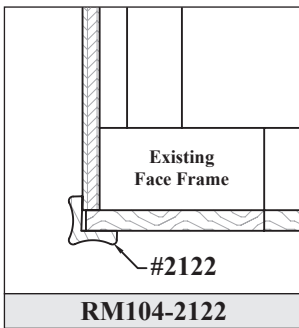
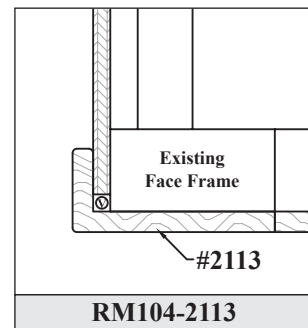
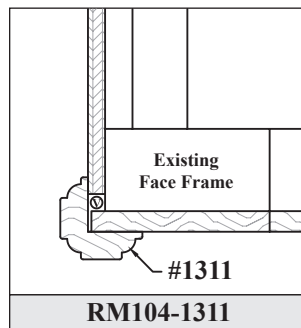
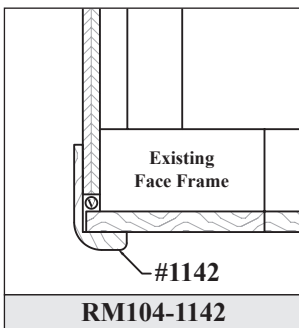
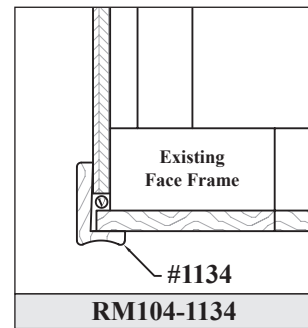
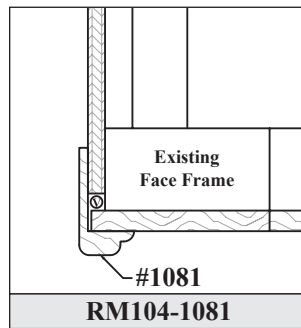
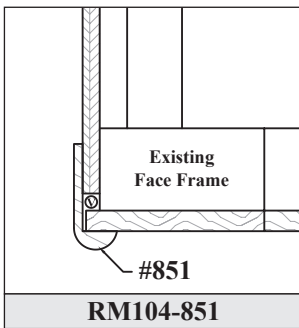
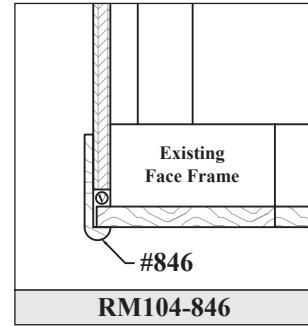
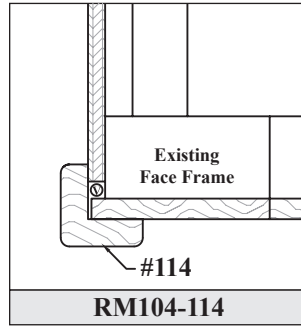
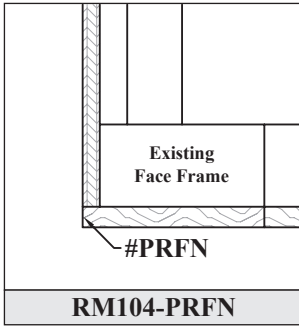
Advantages	Disadvantages
<ul style="list-style-type: none"> • Durable corner even without molding. • Fast installation if order is accurately placed. • Very little finish work on exposed edges. • Perfect match between face frame and doors/drawer fronts. 	<ul style="list-style-type: none"> • Cost of materials. • Detailed measuring system needed before order is placed. • Loss of installation flexibility unless extra material is ordered.

RM104 - Solid Wood Face (Front) / Plywood Side - Notes

1)	Materials	<p>Side: This method can be used with either 1/8" or 1/4" plywood with either a veneer core or MDF core.</p> <p>Face: Solid Wood Refacing Stock is available in 1/8", 3/16", 1/4", 5/16" and 3/8" thicknesses.</p>
2)	PRFN - Pre-Finished by WalzCraft	When choosing to have Solid Wood Refacing Stock pre-finished by WalzCraft, one (1) face and all edges will be finished. The back will be left raw for proper glue adhesion. This method is not recommended when using a SolidTone finish.
3)	Outside Corner Moldings	<p>There are numerous Outside Corner Molding options that can be added as an alternative to the PRFN Outside Corner Treatment shown.</p> <p>Please note that some moldings can only be used with certain thicknesses of refacing material.</p> <p>Please see the Molding section of this catalog or our "Master" Product Specifications & Wholesale Pricing Catalog for additional molding options.</p>

Corner Treatment Options for RM104

****Drawings on this page are not to scale.****



Ⓟ = Void behind molding may be a result of maximizing yield of side material.

