

WalzCraft®

P.O. Box 1748 2600 Hemstock Street
La Crosse, WI 54602-1748

"Where Custom Made Quality Begins"®

1-800-237-1326

24 Hour Fax: 1-608-781-3667

walzcraft.com

Form # 11

Page of

Curved Products Order Form

WCI # _____

Essential Info
Customer # _____
Company Name _____
Job Name / PO # _____

Packaging Method
 Best Way I prefer Packaging Method #
WalzCraft will choose a Method

See Cover Sheet for Wood Specie & Grade
Wood Specie _____
Wood Grade _____

Thickness 3/4" 1"

Profile Info
Stile & Rail Profile _____
Panel Profile _____
Outside Edge Profile _____

Grain Direction Standard (as indicated in 12.1 Specifications Catalog)
 Vertical Horizontal

Glass Retainer None Clear Brown White Black

Center Panel Face Rout - Convex Only
 CPFR 200 (only option available) Spacing = _____

35mm Hinge Bore HP100 (only option available)
Hinge Bore Cup Drilling Distance from Outside Edge of Door
 2.0mm 2.5mm 3.0mm
 4.0mm 5.0mm 6.0mm

Curvature Convex Concave

Finishing Info Unfinished Prefinished

See Form # 1-Cover Sheet for Stain Color (or provide below info)

Stain Color _____

Finish Type Wiping Spray No Wipe Combination
 SolidTone SolidTone WoodGrain

Glaze Method FP DW SW
 DMSW DMDW
 FM FSM

Glaze Color _____ Glaze Intensity Lt Hvy

Simulated Distressing

Screw Impressions Light - SD10 Heavy - SD11
Nail Impressions Light - SD20 Heavy - SD21
Wear Marks Light - SD30 Heavy - SD31
Nicks Light - SD40 Heavy - SD41
Worm Holes Light - SD50 Heavy - SD51
Cracks Light - SD60 Heavy - SD61
Rasp Marks Light - SD70 Heavy - SD71

Decorative Inserts DP # _____ PP # _____ RF # _____

Non-Matching Wood Species _____

Applied Molding _____ - See Web-site for Applied Molding Options

Non-Matching Wood Specie/Grade _____

Apply to Inside Edge (only application available)

Fingerpulls FP100 FP200
Width 5" Wide Full Width

Prefit & Inset Doors

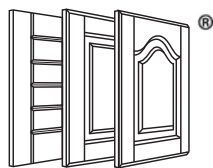
Yes No
 Standard Gap = 1.5 mm
 Customer Specified Gap = _____ mm

Curve Radius Size _____ - See Web-site for Restrictions

* In the case that the overlay varies on Top / Bottom and Sides, please check the * **Overlay Varies Box** below and provide the overlay requirements for Top / Bottom / Left & Right Sides in the **Special Instructions**.

Curved Door Order Form

WCI Only	QTY	Door Style	WCI Only Arc Length will be calculated.	Order Exact Chord LENGTH	Order Exact Door HEIGHT	GAP if ordering a pair of doors	Overlay if ordered with Face Frames	* Overlay varies Check Box	Butt	Hinge Bore	Finger Pull	Frame Only	Mullion Lite Patterns LP108 / LP109 Options	# of Lites	Standard or True Lite (S or TL)	Special Instructions



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Form # 11.2

Page of

Curved Products Order Form

WCI # _____

Essential Info
Customer # _____
Company Name _____
Job Name/PO # _____

Packaging Method
 Best Way I prefer Packaging Method #
WalzCraft will choose a Method

See Cover Sheet for Wood Specie & Grade
Wood Specie _____
Wood Grade _____

Thickness 3/4" 1"

Curvature Convex Concave

Face Frame Molding Stock PS100 Other _____
Attach Inset Applied Molding # _____

Beaded Face Frame Stock Molding PS _____

Finishing Info Unfinished Prefinished

See Form # 1-Cover Sheet for Stain Color *(or provide below info)*

Stain Color _____

Finish Type Wiping Spray No Wipe Combination
 SolidTone SolidTone WoodGrain

Glaze Method FP DW SW

DMSW DMDW

FM FSM

Glaze Color _____ Glaze Intensity Lt Hvy

Simulated Distressing

- | | | |
|-------------------|---------------------------------------|---------------------------------------|
| Screw Impressions | <input type="checkbox"/> Light - SD10 | <input type="checkbox"/> Heavy - SD11 |
| Nail Impressions | <input type="checkbox"/> Light - SD20 | <input type="checkbox"/> Heavy - SD21 |
| Wear Marks | <input type="checkbox"/> Light - SD30 | <input type="checkbox"/> Heavy - SD31 |
| Nicks | <input type="checkbox"/> Light - SD40 | <input type="checkbox"/> Heavy - SD41 |
| Worm Holes | <input type="checkbox"/> Light - SD50 | <input type="checkbox"/> Heavy - SD51 |
| Cracks | <input type="checkbox"/> Light - SD60 | <input type="checkbox"/> Heavy - SD61 |
| Rasp Marks | <input type="checkbox"/> Light - SD70 | <input type="checkbox"/> Heavy - SD71 |

Curve Radius Size _____ - See Web-site for Restrictions

Prefit & Inset Doors / Drawer Fronts to Openings

- Yes No
- Standard Gap = 1.5 mm
- Customer Specified Gap = _____ mm

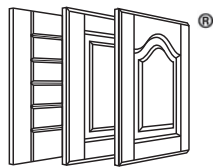
***** In the case that the **overlay varies** on Top / Bottom and Sides, please check the *** Overlay Varies Box** below and provide the overlay requirements for Top / Bottom / Left & Right Sides in the **Special Instructions**.

Assembled Curved Face Frame Order Form

WCI Only	QTY	Face Frame Style	WCI Only Arc Length will be calculated.	Order Exact Chord LENGTH	Order Exact Face Frame HEIGHT	Overlay for doors if ordered with FF	* Overlay Varies Check Box	Special Instructions
<i>Metric Orders Preferred in "Whole" Millimeters</i>								Additional Pages? <input type="checkbox"/> Yes <input type="checkbox"/> No

Curved Molding Order Form

WCI Only	QTY	Molding # See Web-site for available options	WCI Only Arc Length will be calculated.	Order Exact Chord LENGTH	Special Instructions
<i>Metric Orders Preferred in "Whole" Millimeters</i>					Additional Pages? <input type="checkbox"/> Yes <input type="checkbox"/> No



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Form # 11.3

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WCI # _____

Essential Info

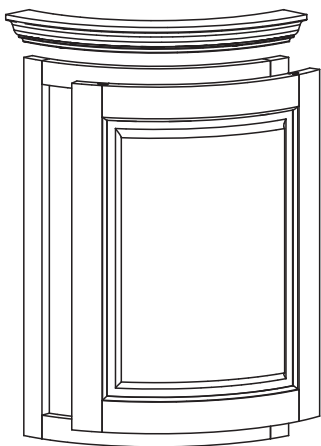
Customer # _____

Company Name _____

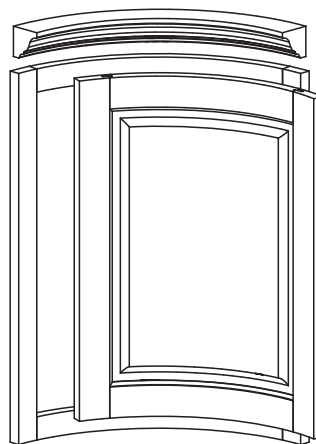
Job Name / PO # _____

Please reference the examples below, to determine the required Chord Length dimension, when placing your order.

Convex and Concave Ordering Guidelines

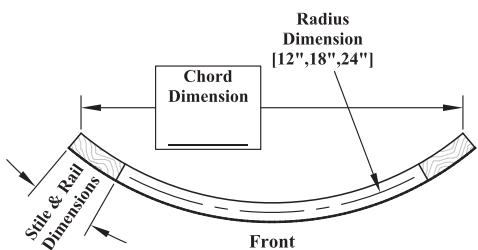


Convex

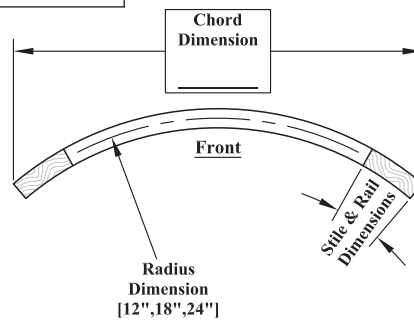


Concave

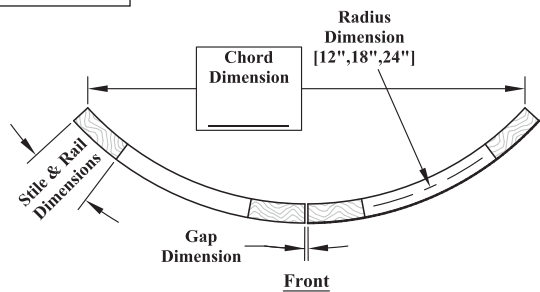
Face Frame or Door



Face Frame or Door



Pair of Doors



Pair of Doors

