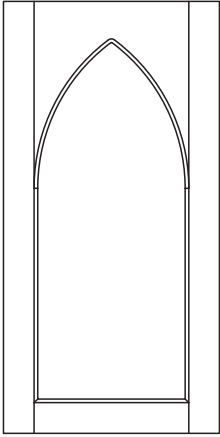


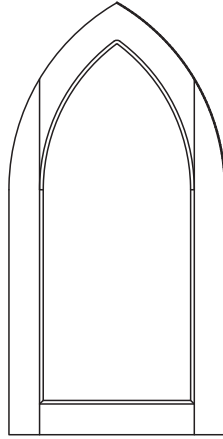
# Gothic Doors

## Veneered Flat Panel Gothic Doors



**Style 4100**

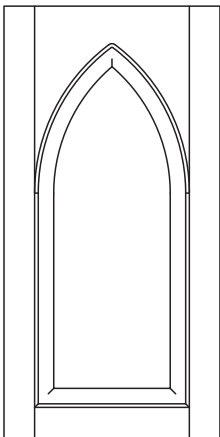
Frame Group: C1  
Price Class: 951  
Min. Size: 10x11



**Style 4200**

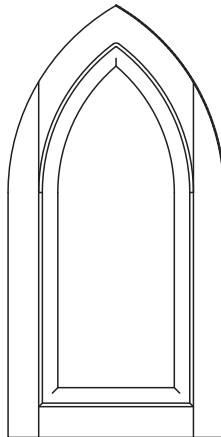
Frame Group: C2  
Price Class: 952  
Min. Size: 10x11

## Solid Raised Panel Gothic Doors



**Style 9100**

Frame Group: C1  
Price Class: 905  
Min Size: 10x11



**Style 9200**

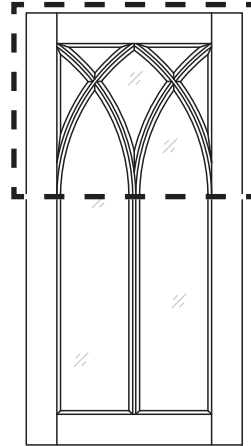
Frame Group: C2  
Price Class: 906  
Min. Size: 10x11

*"Best In The Midwest"*

## Mullion Lite Pattern Options

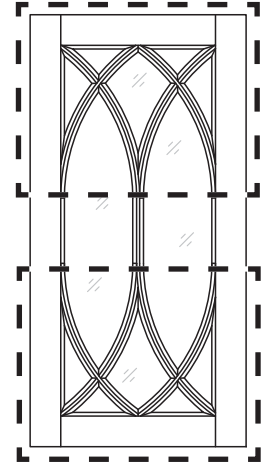
LP105 is designed to compliment  
*Gothic* doors.  
and can be used with Frame Groups  
A1, A2, A3, A4 & E1, E2, E3

**Lite Pattern 105**



**Style 10  
LP105  
7 Lites**

**Double Lite  
Pattern LP105**



**Style 10  
LP105  
Top & Bottom  
12 Lites**

★ To calculate Lite Pattern Pricing use the frame group price for the door style selected. ★

Add the per lite cost for the total number of lites.

Add the Lite Pattern Cost

Add 30% for 1" thickness.

- Glass openings will be routed to follow contour.
- Minimum Height = Door Width plus 1".
- Absolute Minimum Width is 10".
- Limited "Traditional" and "Old World" stile and rail profile options, see our Specification Catalog.
- Mitered stile and rail profiles are not an option with these door styles.



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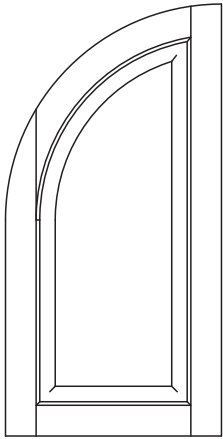


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## Quarter & Half Circle Solid Wood Doors

*“WalzCraft is a Premier Leader in the Industry for Manufacturing Custom Products!”*

Every wood door style in this catalog has a **“Price Class”**. To find the square foot price for a door style, determine the price class from the information below the picture of the door style. Refer to the **Price Class** page in our Specification Catalog, find the table that contains your price class and use the square foot price for the wood grade and species of your choice. **Add 30% for 1" thickness.**



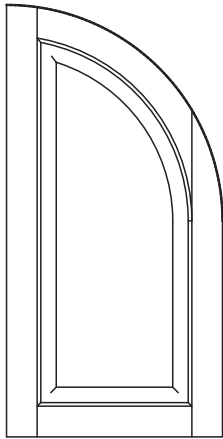
**Style 995L**

Outside Radius

Frame Group: C2

Price Class: 906

Min. Size: 8x11½



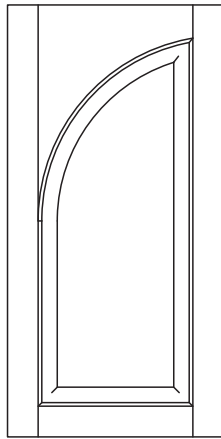
**Style 995R**

Outside Radius

Frame Group: C2

Price Class: 906

Min. Size: 8x11½



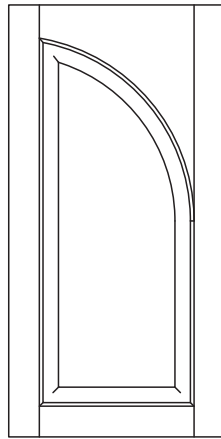
**Style 996L**

Outside Radius

Frame Group: C1

Price Class: 905

Min. Size: 8x11½



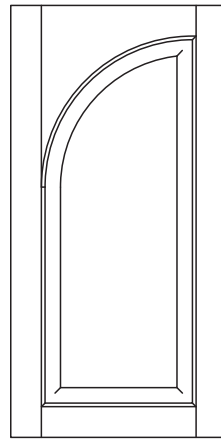
**Style 996R**

Outside Radius

Frame Group: C1

Price Class: 905

Min. Size: 8x11½



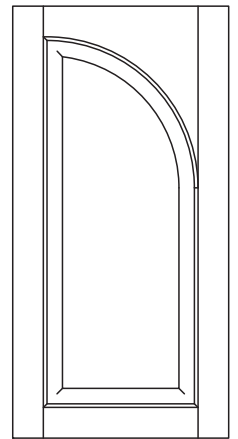
**Style 997L**

Inside Radius

Frame Group: C1

Price Class: 905

Min. Size: 8x9¼



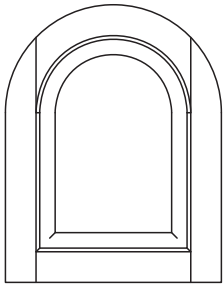
**Style 997R**

Inside Radius

Frame Group: C1

Price Class: 905

Min. Size: 8x9¼



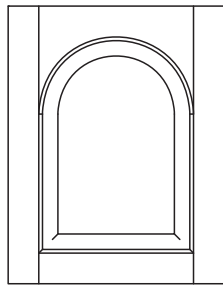
**Style 1990**

Half Circle

Frame Group: C2

Price Class: 906

Min. Size: 9x8



**Style 1996**

Half Circle

Frame Group: C1

Price Class: 905

Min. Size: 9x8

- **Outside radius** is measured at the outside edge of the door.
- **Inside radius** is measured at the inside edge of the door stile.
- Widths for all doors on this page are only available in ¼" increments. (ie: 8", 8¼", 8½", etc.)
- In order to make the **outside radius** work out properly, all doors must have a height that is at least 2¼" greater than the width.
- In order to make an **inside radius** work out properly, all doors must have a height that is equal to or greater than the width.
- The maximum width of a **half circle** door must be greater than or equal to the door height less the width of the bottom rail, times 2.
- The minimum height of a **half circle** door must be greater than or equal to ½ of the door width plus the width of the bottom rail.
- These doors **must** have 2¼" or 3" stiles and rails if ordering "Traditional" or "Old World" profiles or the design may require a non-catalog tooling setup. If non-catalog tooling setups are required, additional charges may apply.
- All glass openings are routed to follow contour.
- Based on how a radius is measured, rails that follow the contour are only available with an Outside Radius.



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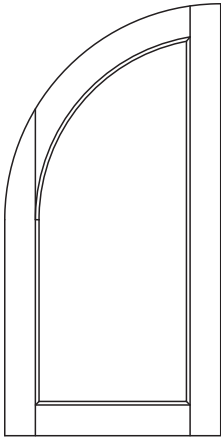


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## Quarter & Half Circle Flat Panel Doors

### Solid Wood Quarter Circle Outside & Inside Radius and Half Circle Door Options

Every wood door style in this catalog has a "**Price Class**". To find the square foot price for a door style, determine the price class from the information below the picture of the door style. Refer to this **Price Class** page, find the table that contains your price class and use the square foot price for the wood grade and species of your choice. **Add 30% for 1" thickness.**



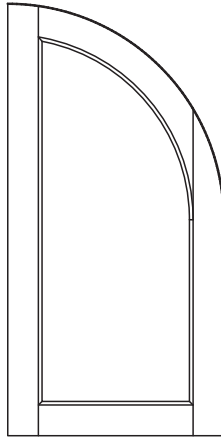
**Style 895L**

Outside Radius

Frame Group: C2

Price Class: 952

Min. Size: 8x10<sup>3</sup>/<sub>4</sub>



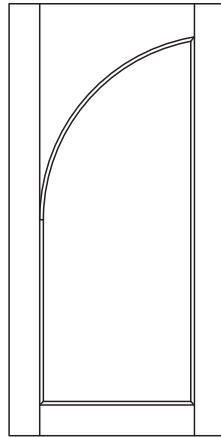
**Style 895R**

Outside Radius

Frame Group: C2

Price Class: 952

Min. Size: 8x10<sup>3</sup>/<sub>4</sub>



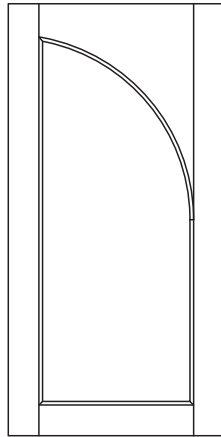
**Style 896L**

Outside Radius

Frame Group: C1

Price Class: 951

Min. Size: 8x10<sup>3</sup>/<sub>4</sub>



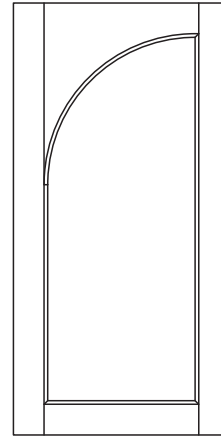
**Style 896R**

Outside Radius

Frame Group: C1

Price Class: 951

Min. Size: 8x10<sup>3</sup>/<sub>4</sub>



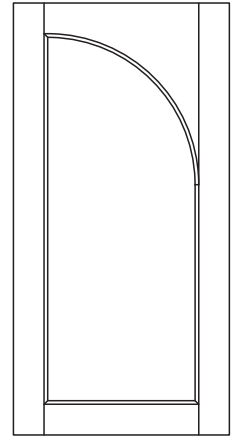
**Style 897L**

Inside Radius

Frame Group: C1

Price Class: 951

Min. Size: 8x8



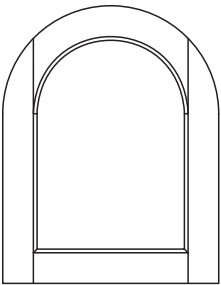
**Style 897R**

Inside Radius

Frame Group: C1

Price Class: 951

Min. Size: 8x8



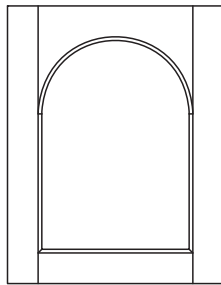
**Style 1890**

Half Circle

Frame Group: C2

Price Class: 952

Min. Size: 9x6<sup>3</sup>/<sub>4</sub>



**Style 1896**

Half Circle

Frame Group: C1

Price Class: 951

Min. Size: 9x6<sup>3</sup>/<sub>4</sub>

Veneered Flat panel doors are constructed using an "A" face grade veneer with an MDF core.

When ordering doors in Cherry, Maple and Red Oak, you must specify Rotary Cut (RC) or Plain Sliced (PS) material. When veneered flat panel materials are not available, you may consider using a solid wood door style and the PR324-10 center panel to create the appearance of a flat panel door.

- **Outside radius** is measured at the outside edge of the door.
- **Inside radius** is measured at the inside edge of the door stile.
- Widths for all doors on this page are only available in 1/4" increments. (ie: 8", 8<sup>1</sup>/<sub>4</sub>", 8<sup>1</sup>/<sub>2</sub>", etc.)
- In order to make the **outside radius** work out properly, all doors must have a height that is at least 2<sup>1</sup>/<sub>4</sub>" greater than the width.
- In order to make an **inside radius** work out properly, all doors must have a height that is equal to or greater than the width.
- The maximum width of a **half circle** door must be greater than or equal to the door height less the width of the bottom rail, times 2.
- The minimum height of a **half circle** door must be greater than or equal to 1/2 of the door width plus the width of the bottom rail.
- These doors **must** have 2<sup>1</sup>/<sub>4</sub>" or 3" stiles and rails if ordering "Traditional" or "Old World" profiles or the design may require a non-catalog tooling setup. If non-catalog tooling setups are required, additional charges may apply.
- All glass openings are routed to follow contour.
- Based on how a radius is measured, rails that follow the contour are only available with an Outside Radius.



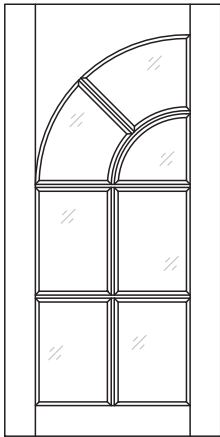
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# Quarter & Half Circle

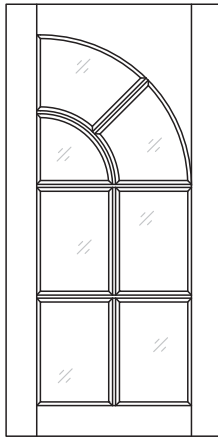
*"Our Non-Catalog Team can assist with your non-catalog needs."*



**Style 997L**

Inside Radius

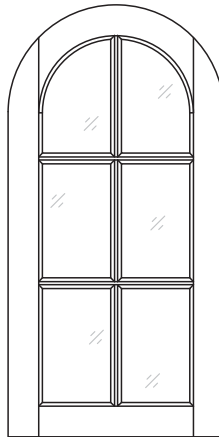
Frame Group: C1  
LP104-L 7 Lites  
Min. Size: 12x14<sup>1</sup>/<sub>4</sub>



**Style 997R**

Inside Radius

Frame Group: C1  
LP104-R 7 Lites  
Min. Size: 12x14<sup>1</sup>/<sub>4</sub>

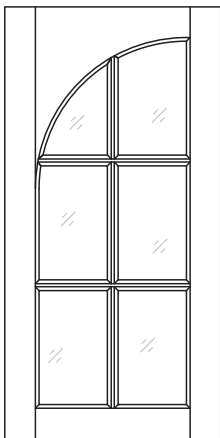


**Style 1990**

Half Circle

Frame Group: C2  
2 X 3 6 Lites  
Min. Size: 9x6<sup>3</sup>/<sub>4</sub>

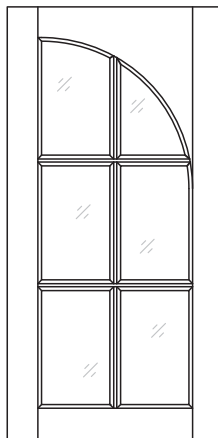
*Minimum sizes are based on the door style or mullion lite pattern as represented.*



**Style 997L**

Inside Radius

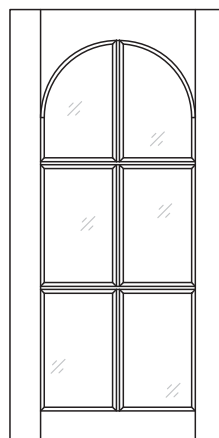
Frame Group: C1  
2 X 3 6 Lites  
Min. Size: 8x10<sup>1</sup>/<sub>4</sub>



**Style 997R**

Inside Radius

Frame Group: C1  
2 X 3 6 Lites  
Min. Size: 8x10<sup>1</sup>/<sub>4</sub>



**Style 1996**

Half Circle

Frame Group: C1  
2 X 3 6 Lites  
Min. Size: 9x6<sup>3</sup>/<sub>4</sub>

★ **Price Calculation for a Mullion Door** ★

**Step 1)** Calculate the price of the door using the square foot pricing from the Frame and Mullion price class chart in our Specification Catalog.

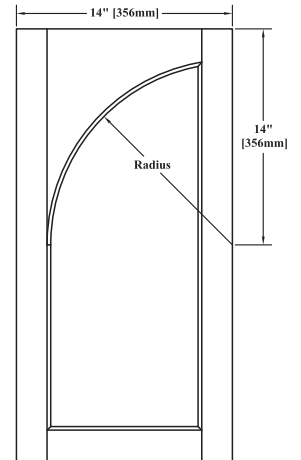
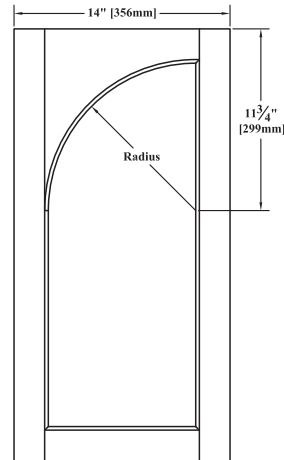
**Step 2)** Add the charge per lite for standard lites.  
or  
Add the charge per lite for true divided lites.

**Step 3)** Add the charge for the LP104 lite pattern option.  
**Add 30% for 1" thickness.**

**What is the difference between inside & outside radius?**

All **inside radius** doors feature a radius that is measured from the **inside edge of the door stile.**

All **outside radius** doors feature a radius that is measured from the **outside edge of the door stile.**



**To Calculate Radius Center Point:**

**Door width minus 2<sup>1</sup>/<sub>4</sub>".**  
Measure down from the top of the door and mark the radius center point on the inside edge of the stile.

**To Calculate Radius Center Point:**

**Door width.**  
Measure down from the top of the door and mark the radius center point on the outside edge of the stile.

- **Inside radius** is measured at the inside edge of the door stile.
- Widths for all doors on this page are only available in 1/4" increments. (ie: 8", 8<sup>1</sup>/<sub>4</sub>", 8<sup>1</sup>/<sub>2</sub>", etc.)
- There is a 12" minimum width required when using Lite Pattern Options.
- In order to make the **inside radius** work out properly, it must have a height that is equal to or greater than the width.
- The maximum width of a **half circle** door must be greater than or equal to the door height less the width of the bottom rail, times 2.
- The minimum height of a **half circle** door must be greater than or equal to 1/2 of the door width plus the width of the bottom rail.
- These doors **must** have 2<sup>1</sup>/<sub>4</sub>" or 3" stiles and rails if ordering "Traditional" or "Old World" profiles or the design may require a non-catalog tooling setup. If non-catalog tooling setups are required, additional charges may apply.
- For frame doors please see our Specification Catalog.
- All glass openings are routed to contour.



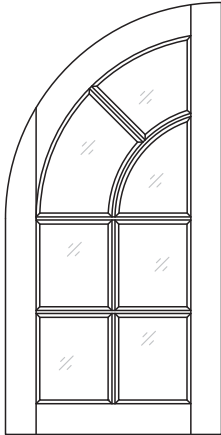
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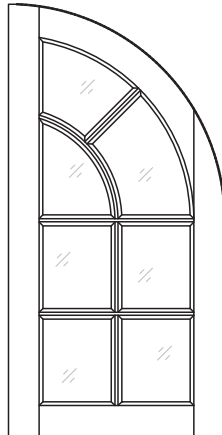
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# Quarter & Half Circle

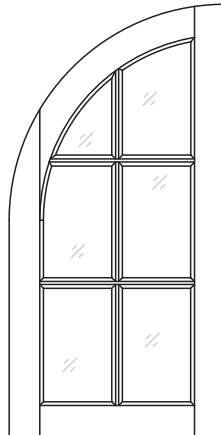
"WalzCraft can stain and glaze your doors!"



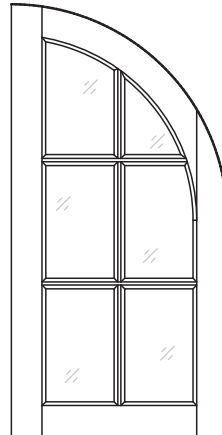
Outside Radius



Outside Radius



Outside Radius



Outside Radius

## Style 995L

Frame Group: C2  
LP103-L 7 Lites  
Min. Size: 12x14<sup>1</sup>/<sub>4</sub>

## Style 995R

Frame Group: C2  
LP103-R 7 Lites  
Min. Size: 12x14<sup>1</sup>/<sub>4</sub>

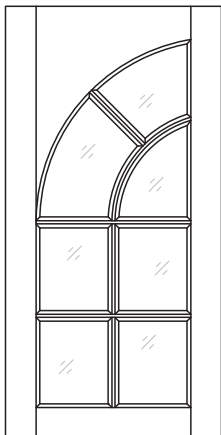
## Style 995L

Frame Group: C2  
2 X 3 6 Lites  
Min. Size: 8x10<sup>1</sup>/<sub>4</sub>

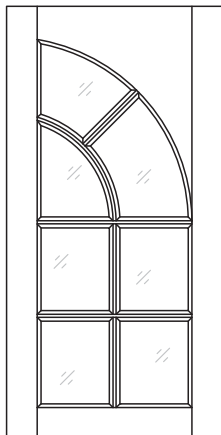
## Style 995R

Frame Group: C2  
2 X 3 6 Lites  
Min. Size: 8x10<sup>1</sup>/<sub>4</sub>

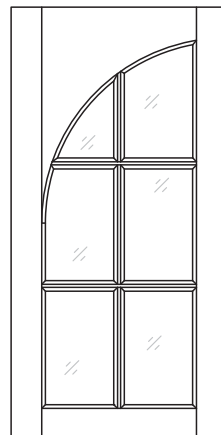
*Minimum sizes are based on the door style or mullion lite pattern as represented.*



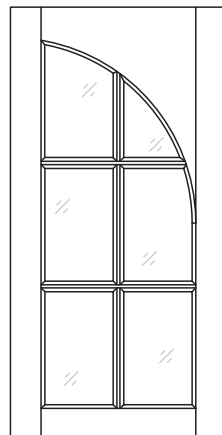
Outside Radius



Outside Radius



Outside Radius



Outside Radius

## Style 996L

Frame Group: C1  
LP103-L 7 Lites  
Min. Size: 12x14<sup>1</sup>/<sub>4</sub>

## Style 996R

Frame Group: C1  
LP103-R 7 Lites  
Min. Size: 12x14<sup>1</sup>/<sub>4</sub>

## Style 996L

Frame Group: C1  
2 X 3 6 Lites  
Min. Size: 8x10<sup>1</sup>/<sub>4</sub>

## Style 996R

Frame Group: C1  
2 X 3 6 Lites  
Min. Size: 8x10<sup>1</sup>/<sub>4</sub>

**Price Calculation for a Mullion Door**

**Step 1)** Calculate the price using the square foot pricing from the Frame and Mullion price class chart in our Specification Catalog.

**Step 2)** Add the charge per lite for standard lites.  
or  
Add the charge per lite for true divided lites.

**Step 3)** Add the charge for the LP103 lite pattern option.

**Add 30% for 1" thickness.**

- **Outside radius** is measured at the outside edge of the door.
- Widths for all doors on this page are only available in 1/4" increments. (ie: 8", 8 1/4", 8 1/2", etc.)
- There is a 12" minimum width required when using Lite Pattern Options.
- In order to make the **outside radius** work out properly, all doors must have a height that is at least 2 1/4" greater than the width.
- These doors **must** have 2 1/4" or 3" stiles and rails if ordering "Traditional" or "Old World" profiles or the design may require a non-catalog tooling setup. If non-catalog tooling setups are required, additional charges may apply.
- For frame doors please see our Specification Catalog.
- All glass openings are routed to follow contour.
- Based on how a radius is measured, rails that follow the contour are only available with an Outside Radius.



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