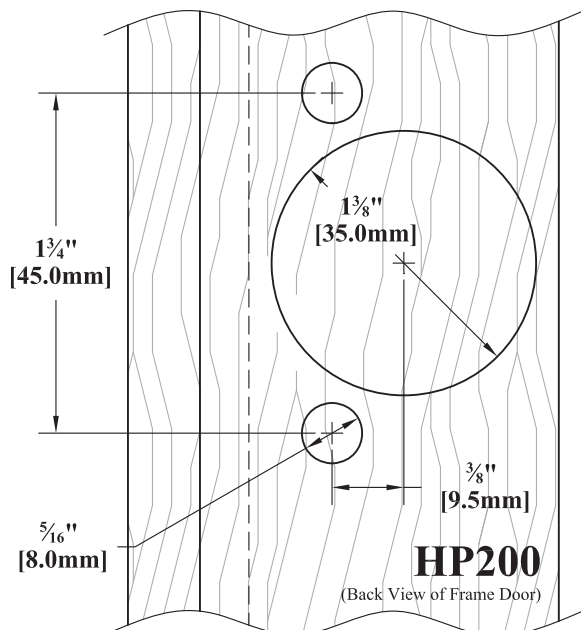
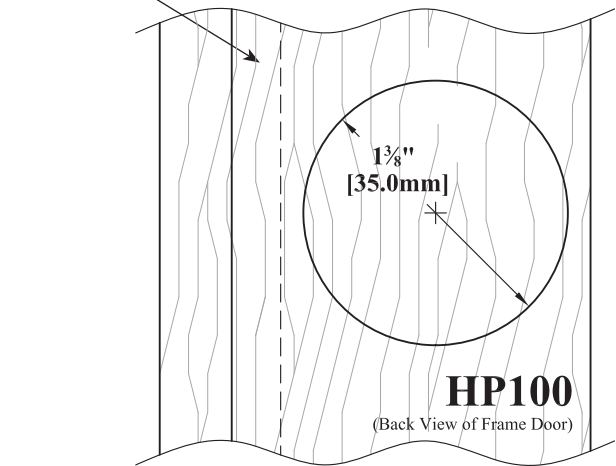
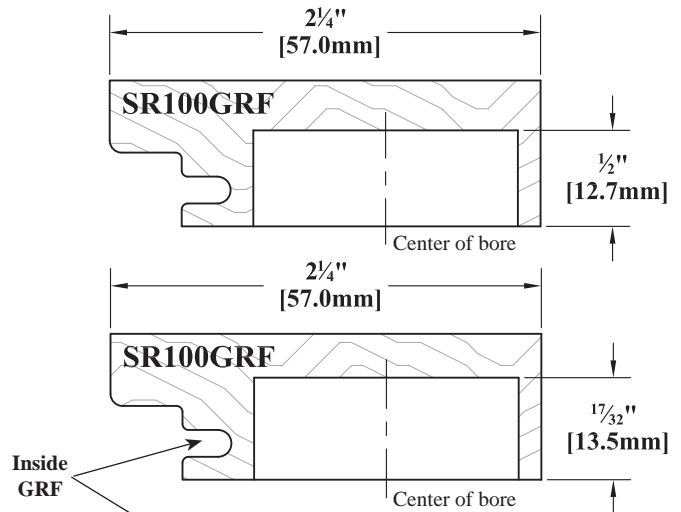


Hinge Bore Patterns

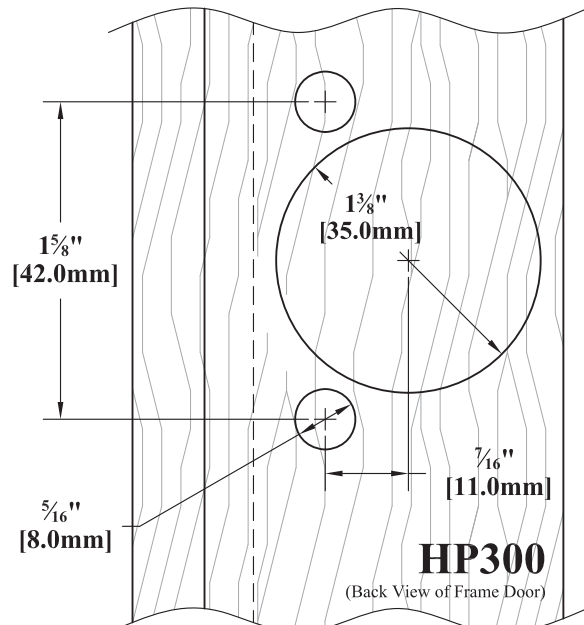
"We also offer Demountable and Dado Blade Slotting!"

35mm Hinge Bore Options

- The following hole patterns available for concealed hinges: **HP100**, **HP200** and **HP300**.
- HP100** is a single 35mm bore.
- HP200** is a Blum drilling pattern for hinges with dowels. One 35mm bore with two 8mm dowel holes. See drawing below for details. (*Fits most Blum Hinges.*)
- HP300** is a Grass drilling pattern for hinges with dowels. One 35mm bore with two 8mm dowel holes. See drawing below for details. (*Fits most Grass Hinges.*)
- Our standard bore options are: **12.7mm deep** ($\frac{1}{2}$ ") or **13.5mm deep** ($\frac{17}{32}$ "). The 13.5mm option is not available with all outside edge profiles. See our *Web Site* for outside edge profiles that are compatible with the 13.5mm bore.
- The 35mm hinge bore option cannot be applied on a door with a stile or rail that is less than $1\frac{3}{4}$ " wide.
- When using the GRF profile for a frame or mullion, the stile or rail part can not be less than 2" wide.



(Fits Most Blum Hinges with Plastic Dowels)



(Fits Most Grass Hinges with Plastic Dowels)



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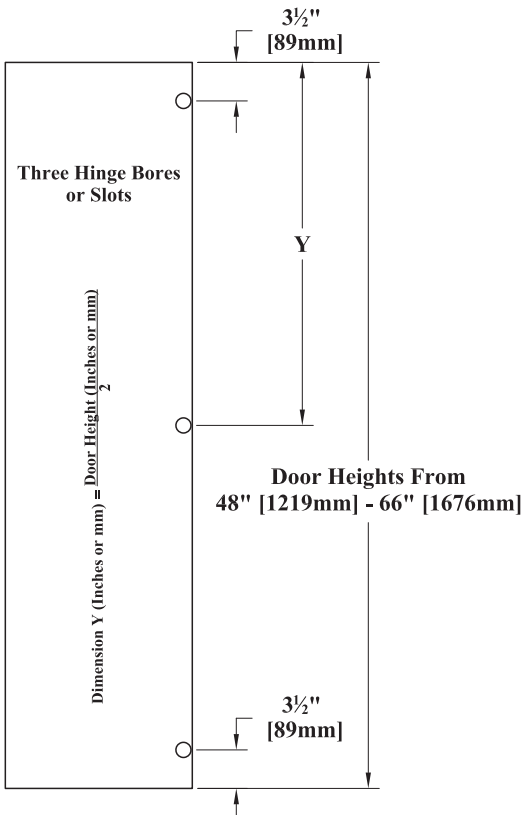
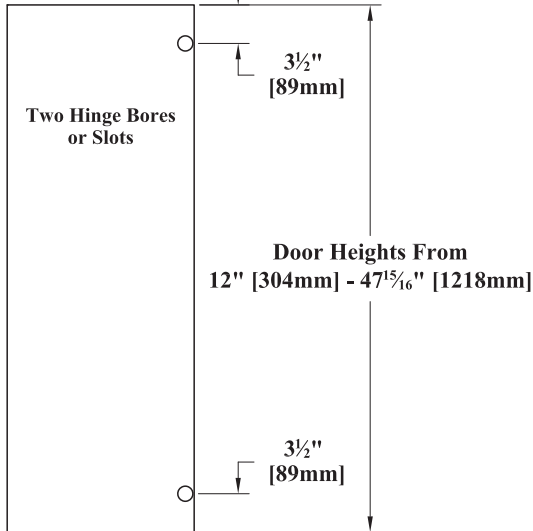
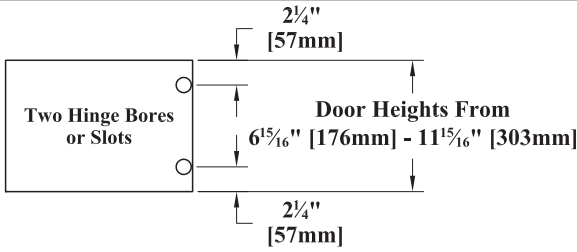


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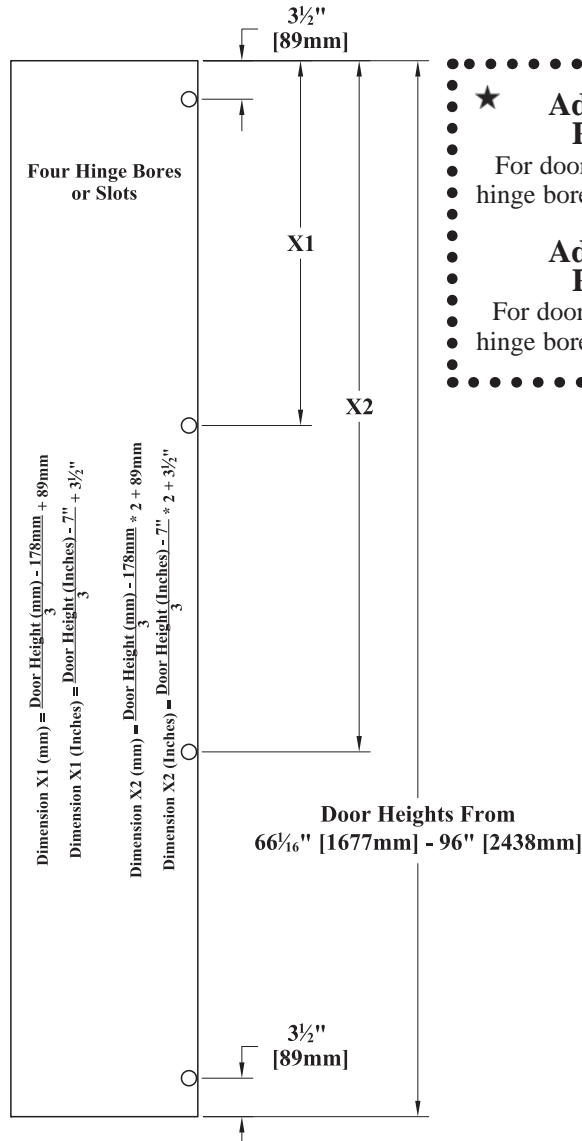
Hinge Boring

"WalzCraft can fill your Custom Millwork needs!"

Hinge Bore and Slot Placement



- The diameter of the bore is **35mm** and the depth of the bore can either be $\frac{1}{2}"$ (12.7mm) or $\frac{3}{16}"$ (13.5mm).
- Standard bore and slot locations and the number per door are shown here.
- **Not all of the WalzCraft outside edges are compatible with hinge boring & slotting.** (Please check the charts on our *Web Site* under Technical Information to determine which edges can be used.)
- For an additional charge, you may also specify the number and the placement of hinge bores.
- Bore locations are measured from the top of the door to the center of each bore except for the bottom bore which is measured bottom to center.
- A drill bit to match, using a 35mm diameter is available for purchase from Woodcraft. You may reach them at: 1-800-225-1153, ask for part #142511.



★ **Add Charge Per Bore** ★

For doors with a standard hinge bore or slot placement.

Add Charge Per Bore

For doors with a specified hinge bore or slot placement.



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Hinge Boring

"Custom built to your specifications!"

Cup Drilling Distance

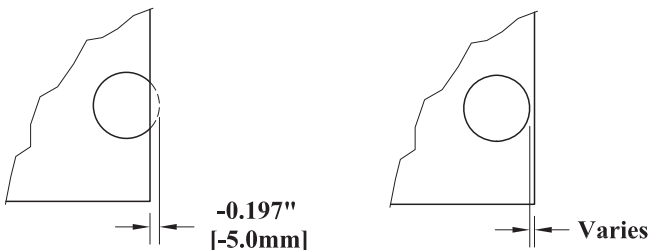
- Specify one of the following **"Cup Drilling Distances"** from the list shown below. (Distances are measured from the outside edge of the door to the edge of the hole.)

-5.0mm (-0.197")	2.0mm (.079")	2.5mm (.098")	3.0mm (.118")	4.0mm (.158")	5.0mm (.197")	6.0mm (.236")
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- For outside edge compatibility, please refer to the charts on our *Web Site* under Technical Information.
- Viewing the door from the face, please use these abbreviations below to indicate hinge bore placement. If you have doors on your order for where the boring option is not needed, please indicate this by writing "No" in the bore column.

Standard	Top	Bottom	Left	Right	None
	T	B	L	R	No
Dual	Top & Bottom			Left & Right	
	T & B			L & R	

- See the **Dual Hinge Bore Option** below, the -5.0mm cup drilling distance is typically used for a Lazy Susan application.



Dual Hinge Bore Option

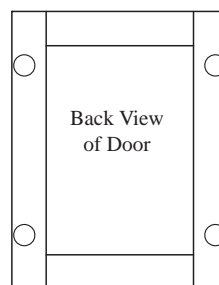
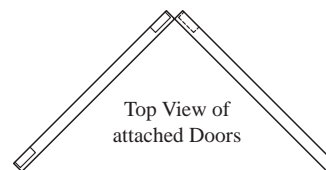
★ Add Charge Per Bore - See our Specification Catalog ★

For doors with a standard hinge bore or slot placement.

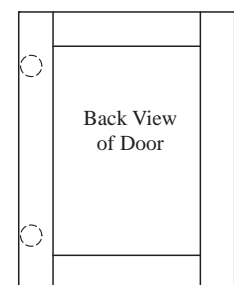
Add Charge Per Bore

For doors with a specified hinge bore or slot placement.

- The **Dual Hinge Bore** option is typically used for pie cut corner (*lazy susan*) cabinets.
- One door has hinge bores on both sides.
- The opposing door *may* or *may not* be bored depending on the type of hardware being used.
- The **Cup Drilling Distance** must be specified for each hinge bore option and each side of the door, if using the dual bore.
- If a hinge bore needs special placement, the upcharge applies to all bores.



"Dual" Hinge Bore Shown



"Standard" Hinge Bore Shown



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Hinge Boring

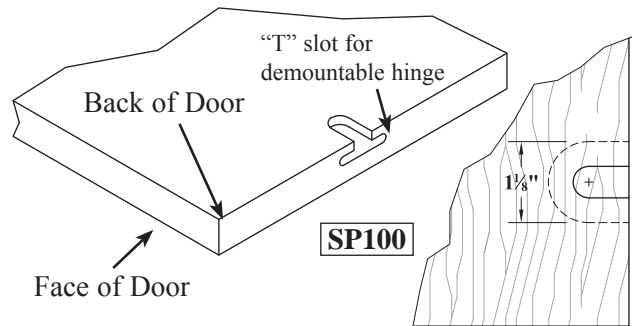
"Quality is a must at WalzCraft!"

★ **Add Charge Per Slot** - For doors with a standard hinge slot placement.
 ★ **Add Charge Per Slot** - For doors with a specified hinge slot placement.

Demountable Hinge Slot

WalzCraft offers **Hinge Slotting** for Amerock demountable hinges.

- Please specify **SP100** (Slot Pattern 100)
- Demountable Slot placement is shown on a previous page.
- Available with all outside edge profiles.
- Stiles or rails narrower than 1 3/4" cannot be slotted.
- Available for all doors including MDF and RTF.
- *Drawings are not to scale.*



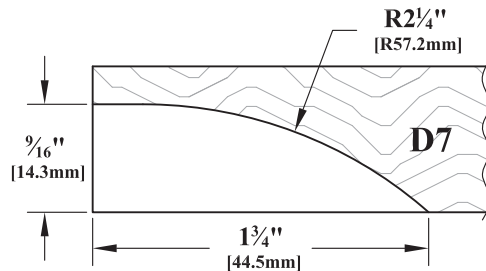
Knife Hinge Slot

WalzCraft offers **Knife Hinge Slotting** for hinges that require a slot in the back edge of the door.

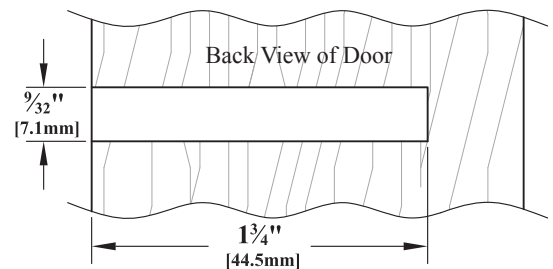
- Please specify one of the three patterns shown below
- Available with the outside edge profiles indicated.
- **DBS102** requires a stile or rail width of at least 1 7/8".
- Knife Hinge Slot placement is shown on a previous page.
- Stiles or rails narrower than 1 3/4" cannot be slotted.
- Available for all doors including MDF and RTF.

DBS101

For use with all outside edge profiles *except*: **D5, D16, D20, D22, D36, D44, D58 & D144**

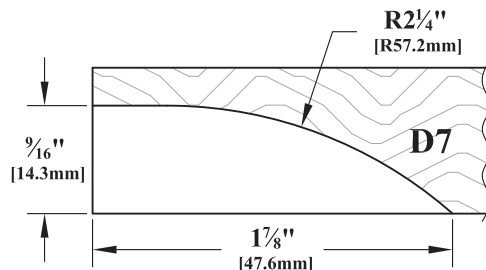


Section View through DBS101

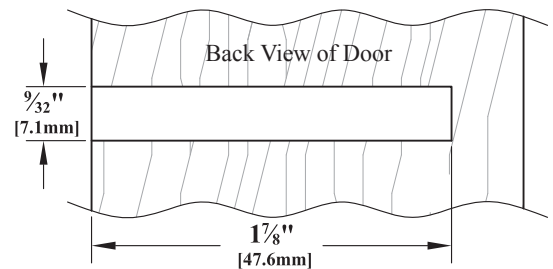


DBS102

For use with all outside edge profiles *except*: **D5, D16, D20, D22, D36, D44, D58 & D144**

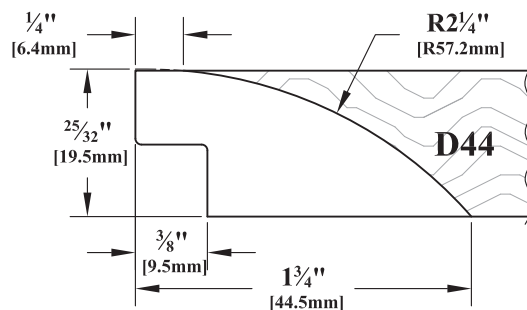


Section View through DBS102

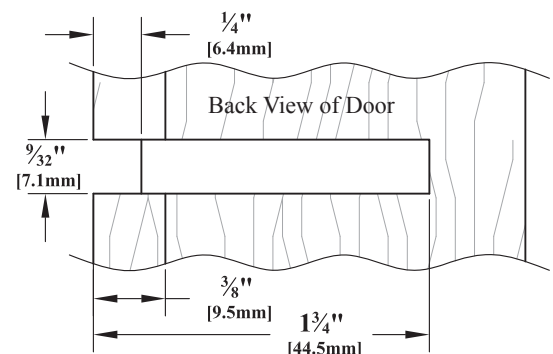


DBS103

For use *with* these outside edge profiles: **D5, D16, D20, D22, D36, D44, D58 & D144**



Section View through DBS103



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