

Radius Corners

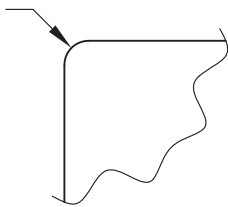
*"Finish sanding is in our price...
not tacked on later!"*

Almost all WalzCraft Doors and Drawer Fronts are available with your choice of these radius corners. These options are also available on MDF/RTF, "Old World" and Mitered doors. A limited number of Mitered door and drawer front profiles **can** accept a radius on the outside corners, if that radius is less than $\frac{1}{2}$ ". For Mitered Profile options, please refer to the compatibility chart on our *Web Site* under Technical Information. Outside corners can **not** be radiused if you are using an applied molding outside edge treatment. (D35, D43, D63, D64, D68, D80, D83, D86, D91, D94, D99, D100, D103, D106, D111, D113, D114, D121, D122, D124, D132 and D133). *These Outside Radius Corners are drawn to scale.*

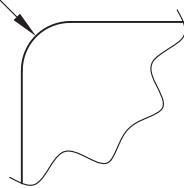
Outside Radius Corners

★ Add Charge per door for Outside Radius Corners. ★

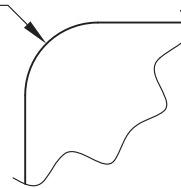
R3mm
R $\frac{1}{8}$ "



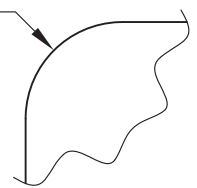
R6mm
R $\frac{1}{4}$ "



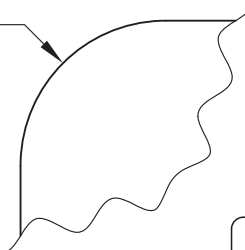
R10mm
R $\frac{3}{8}$ "



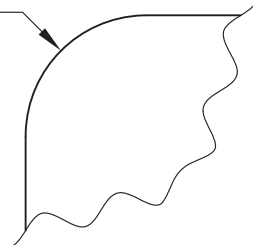
R13mm
R $\frac{1}{2}$ "



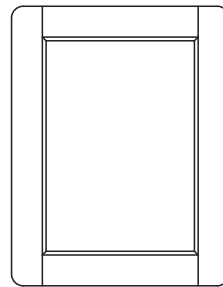
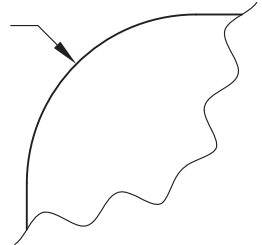
R19mm
R $\frac{3}{4}$ "



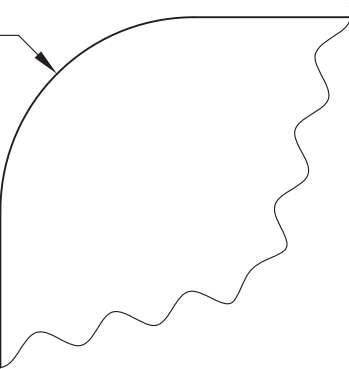
R16mm
R $\frac{5}{8}$ "



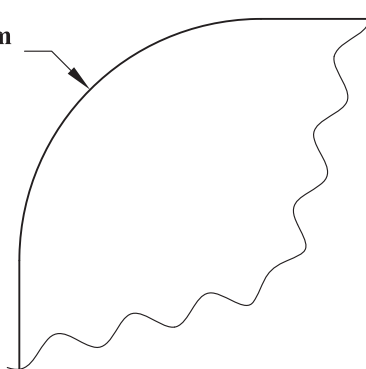
R22mm
R $\frac{7}{8}$ "



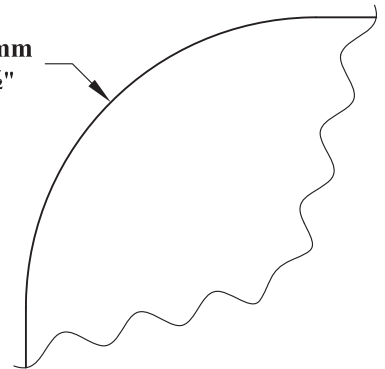
R25mm
R1"



R32mm
R $1\frac{1}{4}$ "



R38mm
R $1\frac{1}{2}$ "



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Panel Design Patterns

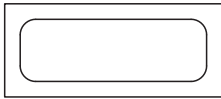
"WalzCraft, when quality is expected!"

WalzCraft offers design patterns on center panels for solid wood "Traditional", "Old World" and "Mitered" doors in Frame groups, A1, A2, A3, A4, E1, E2, E3 and E4. These options are also available on MDF doors and Raw MDF center panels with solid wood stiles and rails.

Radius Corners on Center Panels



Add Charge per corner for Option RCCP100 on Center Panels or Drawer Fronts

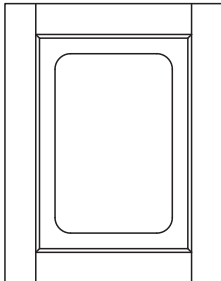


Option: RCCP100

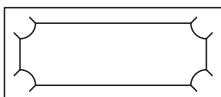
The drawings to the left are examples of 1" radiused corners on an RP drawer front and raised center panel. **When ordering small doors or drawer fronts, the minimum size of the center panel increases if the radius you are using is greater than 1/2".** Use this formula to determine the amount to add to the minimum width or height of the center panel: **(Radius x 2) - 1" = Amount to add to minimum size.**

Example of 3/4" radius corners on the center panel of a style 10 door: (3/4" x 2) - 1" = 1/2"

If the door has more than one panel, multiply the result of the formula by the number of panels wide or the number of panels high. If the door has panels with shapes, please contact one of our Non-Catalog Team specialists.



Add Charge per corner for Option RCCP200 on Center Panels or Drawer Fronts



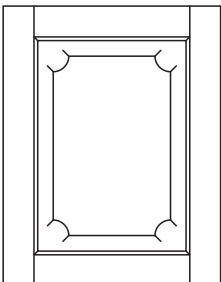
Option: RCCP200

The drawings on the left are examples of an RP drawer front and raised center panel with an inside corner radius. This option looks best as a complement to doors in the following frame groups: A1, A2, E1 and E2.

Approximate minimum size calculation: 2" + Center Panel Minimum Size (see the Compatibility Chart on our *Web Site* under Technical Information) + **Stile or Rail Dimensions.** (The center panel minimum size dimension factors in 1" of flat.)

Dimensions. (The center panel minimum size dimension factors in 1" of flat.)

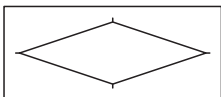
If the door has more than one panel, multiply the result of the formula by the number of panels wide or the number of panels high. If the door has panels with shapes, please contact one of our Non-Catalog Team specialists.



Diamond Shape on Center Panels



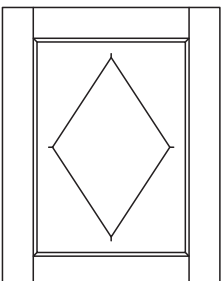
Add Charge per Diamond Shape for Option DSCP100 on Center Panels or Drawer Fronts



Option: DSCP100

The diamond shape is another option available on an RP drawer front and raised center panel. This pattern has no restrictions on the RP drawer front or raised center panel profile. The diamond shape looks best as a complement to doors in the following frame groups: A1, A2, E1 and E2.

Minimum sizes will vary depending on the center panel or raised panel drawer front profile being used. These minimums will be affected if your door style has more than one center rail or center stile. **Approval drawings may be required prior to manufacturing.**



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